



FEL-PRO MARINE GASKETS

CHRYSLER & MERCUISER MARINE GASKETS



CHRYSLER MARINE

5.2L 318 OHV V8, 3.91" Bore		
Marine Applications Models Jet II; M80; M80A; Super Bee V-Drive; 195, 195 Special, 195 Stern Drive (195HP); 210 (210 HP); 225 (225 HP); 240, 240 Stern Drive (240 HP)		
5.9L 360 OHV V8, 4" Bore		
Marine Applications Models Chrysler Jet; Super Bee III (Volvo); Super Bee V-Drive; 230 (230 HP); 240, (240 HP); ; 250, (250 HP); ; 265, (265 HP); ; 275, (275 HP)		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17050	2 Req'd
Head Set	FEL17250	Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17150	Std. Rotation; Rev. rotation rear main bearing seal also incl.
INTAKE MANIFOLD GASKET	PART NO.	DESCRIPTION
Int. Manifold Gasket Set	FEL17350	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17991	w/ Cast Aluminum oil pan
Oil Pan Gasket Set	FEL17990	w/ Stamped steel oil pan
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17940	
WATER OUTLET GASKET	PART NO.	DESCRIPTION
Thermostat gasket	FEL17650	Thermostat housing set
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17873	Std. Rotation
Oil Seal	FEL17780	Rev. rotation timing cover seal

MERCUISER MARINE



3.7L 224 L4, 4.36" Bore		
Marine Applications Models 165; 170; 180; 190; 470; 485; 488, 4cyl. inline aluminum block		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	18-3878	
INTAKE MANIFOLD GASKET	PART NO.	DESCRIPTION
Intake Manifold Gasket	18-0158	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set-w/ side cover gasket	18-4366	Replaces Mercruiser 27-72479A5
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket	18-0685	
CIRC PUMP GASKET	PART NO.	DESCRIPTION
Circ Pump Gasket set	18-4380	Replaces Mercruiser 27-68714A6
OVERHAUL GASKET SETS		
PART NO.	DESCRIPTION	
18-4381*	Replaces Mercruiser 27-43186A1, for 224 3.7L CID engines 165, 170, 180, 190HP, s/n 6916779 & up	
18-4382**	Replaces Mercruiser 27-74830A3, for 224 3.7L CID engines 470, s/n 4208730 & up	

* Later models Riser/Reservoir with radiator cap

** Early models with radiator cap on front housing bolted to exhaust manifold

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FORD MARINE GASKETS



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FORD MARINE

7.5L 460 OHV V8, 4.36" Bore Marine Applications Models 460 (340 HP)		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17068	Performance design; 2 Req'd.
Head Set	FEL17268	Performance design head gskts. incl.; premium valve seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17168	Std. Rotation; w/Two piece rear main bearing seal & Four piece oil pan gskt.
Gasket Conversion Set	FEL17169	Std. Rotation; w/Two piece rear main bearing seal & One piece oil pan gskt.; PermaDry® molded rubber gasket incl.
MANIFOLD - INT & EXH.	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17368	Four-Piece design
Exh. Manifold Gasket Set	FEL17468	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17993	w/Four-piece oil pan gasket.
Oil Pan Gasket Set	FEL17994	w/ One-piece oil pan gskt.; PermaDry® molded rubber gasket incl
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17947	w/Cast Aluminum valve covers
Valve Cover Gasket Set	FEL17945	w/Stamped steel valve covers
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17876	Std. Rotation

FORD MARINE (CONT.)

5.0L 302 OHV V8, 4" Bore Marine Applications Models 302 (215 HP); 302, (220 HP); ; 302, (225 HP)		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17060	2 Req'd.
Head Set	FEL17261	w/ Cast Aluminum valve covers; Premium valve stem seals incl.
Head Set	FEL17260	w/ Stamped steel valve covers; Premium valve stem seals incl;
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17161	Std. rotation; w/One piece rear main bearing seal & one piece oil pan gskt.; PermaDry® molded rubber oil pan gskt incl.
Gasket Conversion Set	FEL17160	Std. Rotation; w/Two piece rear main bearing seal & Four piece oil pan gskt.
MANIFOLD - INT & EXH.	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17360	
Exh. Manifold Gasket Set	FEL17460	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17995	w/Four-piece oil pan gasket.
Oil Pan Gasket Set	FEL17997	w/ One-piece oil pan gskt.; PermaDry® molded rubber gasket incl.
CRANKSHAFT REAR SEAL	PART NO.	DESCRIPTION
Split Seal	FEL17746	Rev. rotation; Rubber; Two-piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17946	w/Cast Aluminum valve covers
Valve Cover Gasket Set	FEL17945	w/Stamped steel valve covers
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17875	Std. Rotation
Oil Seal	FEL17795	Rev. rotation timing cover seal



FEL-PRO MARINE GASKETS

FORD MARINE GASKETS



FORD MARINE (CONT.)

5.8L 351 OHV V8 (Windsor), 4" Bore

Marine Applications Models 351 (235 HP); 351, (240 HP); ; 351, (250 HP); ; 351, (255 HP)

CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17060	2 Req'd.
Head Set	FEL17261	w/ Cast Aluminum valve covers; Premium valve stem seals incl.
Head Set	FEL17260	w/ Stamped steel valve covers; Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17166	Std. Rotation; w/ One-piece rear main seal & One-piece oil pan gskt.; PermaDry® molded rubber gasket incl.
Gasket Conversion Set	FEL17165	Std. Rotation; w/ Two-piece rear main bearing seal & Four piece oil pan gskt.; PermaDry® molded rubber gasket incl.
INTAKE MANIFOLD GASKET	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17360	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17996	w/ Four piece oil pan gasket
Oil Pan Gasket Set	FEL17998	w/ One piece oil pan gasket
CRANKSHAFT REAR SEAL	PART NO.	DESCRIPTION
Split Seal	FEL17748	Rev. rotation; Rubber; Two piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17946	w/ Cast aluminum valve covers
Valve Cover Gasket Set	FEL17945	w/ Stamped steel valve covers
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17875	Std. Rotation
Oil Seal	FEL17795	Rev. rotation timing cover seal

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SALT REMOVING TREATMENT

- Water-based, non-hazardous, non-toxic, & biodegradable
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- Will not strip wax, leave spots or streaks, No rework or detailing surfaces



Without Salt-Away
after 1 year



- SAWM - Mixing unit
- SAW16 - 16 Ounce spray bottle "Ready to use"
- SAW32 - 32 Ounce concentrate bottle
- SAW32M - 32 Ounce concentrate & Mixing unit combo
- SAW128 - 128 Ounce concentrate bottle

With Salt-Away
after 1 year

*55 GALLON DRUMS AVAILABLE UPON REQUEST

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GM MARINE GASKETS



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GM MARINE

3.0L181 OHV L4 V6 (Chevrolet), 4" Bore Marine Applications Models 3.0 Liter; 181		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17000	
Head Set	FEL17200	Int. & Exh manifold gasket not included, see specific marine manufacturer for correct manifold gasket
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17102	Std. rotation; w/One piece rear main bearing seal & one piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
Gasket Conversion Set	FEL17100	Std. rotation; w/Two piece rear main bearing seal & four piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
Gasket Conversion Set	FEL17101	Std. rotation; w/Two piece rear main bearing seal & one piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17952	w/One piece rear main bearing seal & one piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
Oil Pan Gasket Set	FEL17950	w/Two piece rear main bearing seal & four piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
Oil Pan Gasket Set	FEL17951	w/Two piece rear main bearing seal & one piece oil pan gskt; w/ Perma Dry molded rubber oil pan gskt.
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17900	
PUSH ROD COVER	PART NO.	DESCRIPTION
Push Rod Cover Gasket Set	FEL17903	
4.3L 262 OHV V6 (Chevrolet), 4" Bore Marine Applications Models 4.3 Liter; 262		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17010	2 Req'd
Head Set	FEL17210	Eng. w/o Balance shaft; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl.
Head Set	FEL17211	Eng. w/o Balance shaft; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17115	Eng. w/o Balance shaft; Std. rotation; w/One-piece rear main bearing seal & One-piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
Gasket Conversion Set	FEL17110	Eng. w/o Balance shaft; Std. rotation; w/Two-piece rear main bearing seal & Four-piece oil pan gskt.; PermaDry® molded rubber oil pan gskt.
Gasket Conversion Set	FEL17116	Eng. w/o Balance shaft; Std. rotation; w/One-piece rear main bearing seal & One-piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
MANIFOLD - INT & EXH.	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17310	
Exh. Manifold Gasket Set	FEL17410	
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17970	w/ Four piece oil pan gskt.
Oil Pan Gasket Set	FEL17971	w/ One-piece oil pan gasket.; PermaDry® molded rubber gskt. incl.



FEL-PRO MARINE GASKETS

GM MARINE GASKETS



GM MARINE (CONT.)

4.3L 262 OHV V6 (Chevrolet), 4" Bore
Marine Applications Models 4.3 Liter; 262 (cont.)

CRANKSHAFT REAR MAIN SEAL	PART NO.	DESCRIPTION
Rear Main Seal & Gasket Set	FEL17725	Rev. rotation; One-piece
Split Seal	FEL17720	Rev. rotation; Rubber; two-piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17920	Eng. w/o Balance shaft; PermaDry® molded rubber gskts. incl.
Valve Cover Gasket Set	FEL17921	Eng. w/ balance shaft; PermaDry® molded rubber gskts. incl.
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17871	Eng. w/o Balance shaft; Std. rotation
Oil Seal	FEL17760	Eng. w/o Balance shaft; Rev. rotation timing cover seal.

GM MARINE (CONT.)

5.0L 305 OHV V8 (Chevrolet), 3.736" Bore
Marine Applications Models 5.0 Liter; 305 (cont.)

CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17020	2 Req'd
Head Set	FEL17224	w/Center bolt design valve covers; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. cover gskts. incl.; Premium valve stem seals incl.
Head Set	FEL17220	w/Rim bolt design valve covers; Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17125	Std. rotation; w/One-piece rear main bearing seal & One piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
Gasket Conversion Set	FEL17120	Std. rotation; w/Two-piece rear main bearing seal & Four-piece oil pan gskt.; PermaDry® molded rubber oil pan gskt.
INTAKE MANIFOLD GASKETS	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17320	"ALL EXCEPT VORTEC"
Int Manifold Gasket Set	18-0488	Vortec Engines
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17982	w/ One-piece rear main bearing seal & One-piece oil pan gskt.; PermaDry® molded rubber gasket incl.
Oil Pan Gasket Set	FEL17983	Opt. PermaDryPlus® One-Piece molded rubber gskt. for engines w/Two-piece rear main bearing seal
Oil Pan Gasket Set	FEL17980	Port (L.H.) dipstick; w/Two-piece rear main bearing seal & Four-piece oil pan gasket
Oil Pan Gasket Set	FEL17981	Starboard (R.H.) dipstick; w/ Two-piece rear main bearing seal & Four-piece oil pan gskt.
CRANKSHAFT REAR MAIN SEAL	PART NO.	DESCRIPTION
Rear Main Seal & Gasket Set	FEL17725	Rev. rotation; Rubber; One-piece
Split Seal	FEL17720	Rev. rotation; Rubber; Two-piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gasket Set	FEL17931	w/Center bolt design; PermaDry® molded rubber gskts. incl.
Valve Cover Gasket Set	FEL17930	w/Rim bolt design
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17871	Std. rotation
Oil Seal	FEL17760	Rev. rotation timing cover seal.

FEL-PRO MARINE GASKETS

GM MARINE GASKETS



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GM MARINE (CONT.)

5.7L 350 OHV V8, (Chevrolet) 4" Bore Marine Applications Models 5.7Liter; 350		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17030	2 Req'd.
Head Set	FEL17214	Exc. GEN+ eng. w/ plastic intake manifold gskts.; w/Center bolt design valve covers; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl.
Head Set	FEL17230	Non GEN+ eng. w/ plastic intake manifold gskts.; w/Rim bolt design valve covers; Premium valve stem seals incl.
Head Set	FEL17232	GEN+ eng. w/ plastic intake manifold gskts.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17125	Engine w/o Plastic timing cover; Std. rotation; w/One-Piece rear main bearing seal & One-Piece oil pan gskt.; Std. Rotation; Rev. rotation rear main bearing seal also incl. PermaDry® molded rubber oil pan gskt. incl.
Gasket Conversion Set	FEL17124	Engine w Plastic timing cover; Std. rotation; w/One-Piece rear main bearing seal & One-Piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
Gasket Conversion Set	FEL17120	Std. rotation; w/Two-piece rear main bearing seal & Four-Piece oil pan gskt.
INTAKE MANIFOLD GASKET	PART NO.	DESCRIPTION
Int Manifold Gasket Set	FEL17320	"ALL EXCEPT VORTEC"
Int Manifold Gasket Set	18-0488	Vortec Engines
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17982	w/One-Piece rear main bearing seal & One-Piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
Oil Pan Gasket Set	FEL17983	Opt. PermaDryPlus® One-Piece molded rubber gskt. for engines w/Two-piece rear main bearing seal
Oil Pan Gasket Set	FEL17980	Port (L.H.) dipstick; w/Two-piece rear main bearing seal & Four-piece oil pan gskt.
Oil Pan Gasket Set	FEL17981	Starboard (R.H.) dipstick; w/Two-piece rear main bearing seal & Four-piece oil pan gskt.
CRANKSHAFT REAR SEAL	PART NO.	DESCRIPTION
Rear Main Seal & Gasket Set	FEL17725	Eng. w/o Plastic timing cover; Rev. rotation; Rubber; One-piece
Split Seal	FEL17720	Rev. rotation; Rubber; Two Piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gskt Set	FEL17931	w/Center bolt design; PermaDry® molded rubber gskts. incl.
Valve Cover Gskt Set	FEL17930	w/Rim bolt design
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17971	Eng. w/o Plastic timing cover; Std. rotation
Oil Seal	FEL17760	Eng. w/o Plastic timing cover; Rev. rotation timing cover seal
7.4L 454 OHV V8, (Chevrolet) 4.25" Bore Marine Applications Models 7.4Liter; 454		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Gasket	FEL17040	Gen IV engs.: Exc H.O.; 2 Req'd.
Head Set	FEL17049	Gen IV engs.: Exc H.O. only; Performance design; Extra large bore; large bore 2 Req'd.
Head Set	FEL17046	Exc. GEN+ eng. w/ plastic intake manifold gskts.; w/Rim bolt design valve covers; Premium valve stem seals incl.



FEL-PRO MARINE GASKETS

GM MARINE GASKETS

GM MARINE (CONT.)

7.4L 454 OHV V8, (Chevrolet) 4.25" Bore Marine Applications Models 7.4Liter; 454 (cont.)		
CYLINDER HEAD	PART NO.	DESCRIPTION
Head Set	FEL17242	Gen. V & IV endings., 2 R'eq'd.
Head Set	FEL17240	Gen IV engs.; H.O.; w/Oval intake ports; Premium valve stem seals incl.
Head Set	FEL17241	Gen IV engs.; H.O.; w/Rectangular intake ports; Premium valve stem seals incl.
Head Set	FEL17246	Gen IV engs.; H.O. only; w/Rectangular intake ports; Performance design head gskts. incl.; Premium valve stem seals incl.
Head Set	FEL17242	Gen V engs.; Exc. EFI or H.O.; w/Oval intake ports; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
Head Set	FEL17280	Gen V engs.; Exc. EFI only; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
Head Set	FEL17243	Gen V engs.; H.O. only; w/Rectangle intake ports; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
Head Set	FEL17242	Gen VI engs.; Exc. EFI or H.O.; w/Oval intake ports; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
Head Set	FEL17205	Gen VI engs.; EFI only; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
Head Set	FEL17201	Gen VI engs.; H.O. only; w/Rectangle intake ports; PermaDry® molded rubber valve cover gskts. incl. Premium valve stem seals incl.
CONVERSION SET	PART NO.	DESCRIPTION
Gasket Conversion Set	FEL17140	Gen. IV engs.; Std. rotation; w/Two-piece rear main bearing seal & Four-Piece oil pan gskt.
Gasket Conversion Set	FEL17145	Gen. V engs.; Std. rotation; w/One-Piece rear main bearing seal & One-Piece oil pan gskt.; PermaDry® molded rubber oil pan gskt. incl.
Gasket Conversion Set	FEL17146	Gen. VI engs.; Std. rotation; w/One-piece rear main bearing seal & One-piece oil pan gskt. incl.
MANIFOLD - INT & EXH.	PART NO.	DESCRIPTION
Int. Manifold Gasket Set	FEL17341	Gen. IV & V & VI engs.; H.O. only; w/ Rectangle intake ports
Int. Manifold Gasket Set	FEL17340	Gen. IV engs.; Exc. H.O. w/Oval intake ports
Int. Manifold Gasket Set	FEL17341	Gen. IV engs.; Exc. H.O. w/Rectangle intake ports
Int. Manifold Gasket Set	FEL17340	Gen. V & VI engs.; Exc. EFI or H.O. w/Oval intake ports
Int. Manifold Gasket Set	FEL17342	Gen. V & VI engs.; EFI Only
Exh. Manifold Gasket Set	FEL17440	Gen. IV & V & VI engs.
OIL PAN	PART NO.	DESCRIPTION
Oil Pan Gasket Set	FEL17985	Gen. IV engs.; w/Four-piece oil pan gskt.
Oil Pan Gasket Set	FEL17986	Gen. V & VI engs.; w/One-piece oil pan gskt.; PermaDry® molded rubber gskt. incl.
CRANKSHAFT REAR SEAL	PART NO.	DESCRIPTION
Rear Main Seal & Gasket Set	FEL17740	Generation IV engs.; Rev. rotation; Rubber; Two-Piece
VALVE COVER	PART NO.	DESCRIPTION
Valve Cover Gsket Set	FEL17935	Gen. IV engs.
Valve Cover Gsket Set	FEL17937	Gen V & IV engs.; PermaDry® molded rubber gskt. incl.
TIMING COVER	PART NO.	DESCRIPTION
Timing Cover Gasket Set	FEL17872	Gen IV & V engs.; Std. rotation